



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4727-041

Job Sheet 176694



Part No: D4727-041

Job Qty: 8 ea

Part Name: Barrel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/16/18	0.00	0.00	Start Up Machining-3		MJP 12/25/18
110	Doosan	8 pcs		5/16/18	0.24	1.44	Doosan		MJP 12/25/18
120	QC	8 pcs		5/16/18	0.00	0.00	QC2 Machining-3		MJP 12/25/18
130	QC	8 pcs		5/16/18	0.00	0.00	QC8 Machining-3		MJP 12/25/18
140	Small Fab	8 pcs		5/16/18	0.00	0.32	Small Fab-7		38
150	QC	8 pcs		5/16/18	0.00	0.00	QC5		38
160	Packaging	8 pcs		5/16/18	0.00	0.00	Packaging3-2		6 MAY 28 2018
170	QC21-SA	8 Ea		5/16/18	0.00	0.00	QC21		21 MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.4320 ft (.054 ea)	90-Start up Operation	
MS21209F1-15	Heli Coil	8 Ea (1 ea)	140-Small Fab	F112 9682-40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	0	18	0
140-Small Fab	MS21209F1-15	8	295	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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DQA: _____ Date: _____

WORK ORDER N

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION ☐ Rewor ☐ Scra ☐ Use-as-is ☐ Suspected Unapprove
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

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DART
 AEROSPACE
 1270 Aberdeen Street
 Hamilton, ON K6A 1K7
 CANADA
 TEL.: 1 813 632-6200
 Email: sales@dartaero.com
 www.dartaerospace.com
 Container No: S072709
 Part: D4727-041
 Job No: 176694
 Serial No/Batch: S072709
 Revision:
 Inspector:

Date: 05/18/18

QC / QA Coordinator
Approval

Root Cause			FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
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